



SD300 Dual Channels Isolated Signal Converter
RS-485 COMMUNICATION INSTRUCTION MANUAL
MODBUS Protocol Reference Guide

Modbus Protocol Register Address

Address	Code	Word	Function	Range
0000H	03H	1	Value Hi byte	0000FFFF~0~FFFF0001 =65535 ~ 0 ~ -65535
0001H	03H	1	Value Lo byte	
0002H	03H	1	Reversed	0000
0003H	03H	1	Reversed	0000
0004H	03H	1	Reversed	0000

Protocol : Modbus RTU Mode

Ex : 讀取資料

Send : 01 03 00 00 00 02 CRC

Received : 01 03 04 XX XX XX XX CRC